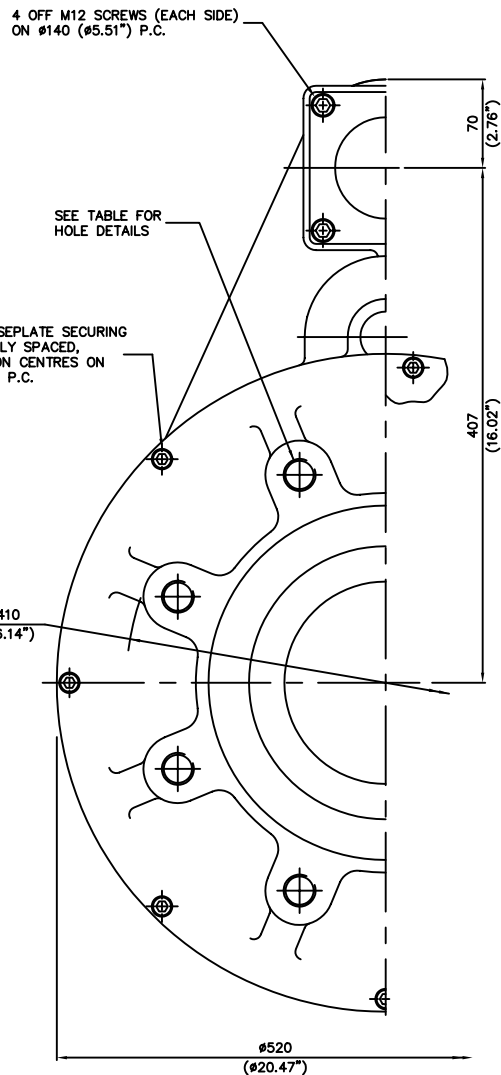
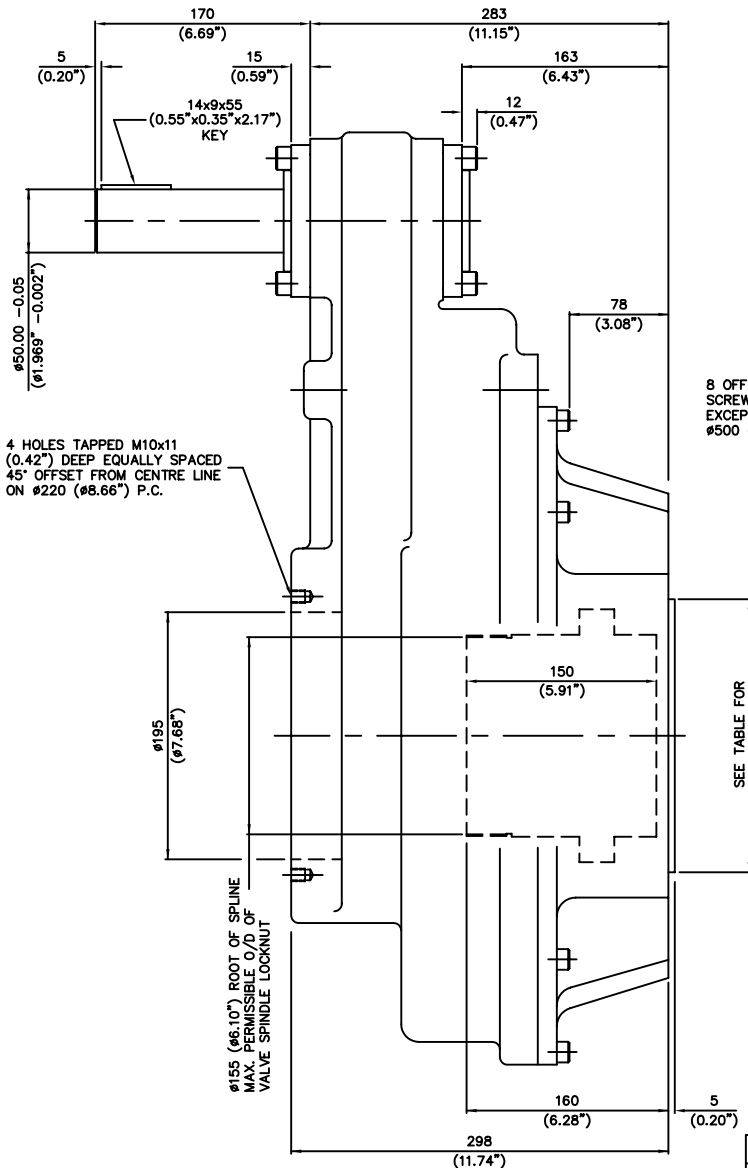


INPUT FLANGE DETAILS					
	FLANGE O/DIA. & THICKNESS	SHAFT DIA.	RECESS DIA.	HOLE DETAILS (OFF CENTRES)	KEY DETAILS
ISO F14	Ø175 (Ø6.89") x 15 (0.59")	Ø30.00 -0.05 (Ø1.181" -0.002")	Ø100.05 +0.05 (Ø3.939" +0.002")	4 HOLES Ø16.5 (Ø0.65") ON Ø140.0 (Ø5.51") P.C.	8x7x55 (0.31"x0.28"x2.17")
FA14	Ø175 (Ø6.89") x 15 (0.59")	Ø30.00 -0.05 (Ø1.181" -0.002")	Ø95.27 +0.05 (Ø3.751" +0.002")	4 HOLES Ø16.5 (Ø0.65") ON Ø140.0 (Ø5.51") P.C.	8x7x55 (0.31"x0.28"x2.17")
ISO F16	Ø210 (Ø8.27") x 20 (0.79")	Ø40.00 -0.05 (Ø1.575" -0.002")	Ø130.05 +0.05 (Ø5.120" +0.002")	4 HOLES Ø20.5 (Ø0.81") ON Ø165.0 (Ø6.50") P.C.	12x8x55 (0.47"x0.31"x2.17")
FA16	Ø210 (Ø8.27") x 20 (0.79")	Ø40.00 -0.05 (Ø1.575" -0.002")	Ø126.92 +0.05 (Ø4.997" +0.002")	4 HOLES Ø20.5 (Ø0.81") ON Ø165.0 (Ø6.50") P.C.	12x8x55 (0.47"x0.31"x2.17")
ISO F25	Ø300 (Ø11.81") x 20 (0.79")	Ø50.00 -0.05 (Ø1.969" -0.002")	Ø200.10 +0.10 (Ø7.878" +0.004")	8 HOLES Ø16.5 (Ø0.65") ON Ø254.0 (Ø10.00") P.C.	14x9x55 (0.55"x0.35"x2.17")
FA25	Ø300 (Ø11.81") x 20 (0.79")	Ø50.00 -0.05 (Ø1.969" -0.002")	Ø152.37 +0.10 (Ø5.999" +0.004")	8 HOLES Ø16.5 (Ø0.65") ON Ø254.0 (Ø10.00") P.C.	14x9x55 (0.55"x0.35"x2.17")



BASEPLATE DETAILS		
	SPIGOT DIA.	HOLE DETAILS (22.5" OFF CENTRES)
ISO F35	Ø259.95 -0.05 (Ø10.234" -0.002")	8 HOLES M30x40 (1.57") DEEP ON Ø356.0 (Ø14.02") P.C.
FA35	Ø215.80 -0.20 (Ø8.496" -0.008")	8 HOLES 1"UNCx40 (1.57") DEEP ON Ø355.6 (Ø14.00") P.C.



ISSUE	ORIGINAL ISSUE	ALTERATIONS
A		

NOMINAL RATIO	8:1	10:1	12:1	15:1
EXACT RATIO	8.09:1	9.99:1	11.83:1	15.15:1
FACTOR (MECH. ADVANTAGE)	7.280	8.993	10.649	13.632

DRAWN: -	S.W.	10.9.96	
CHECKED: -			1:1.4

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OUTLINE DETAILS OF IS13  
ISO & USA STANDARD

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